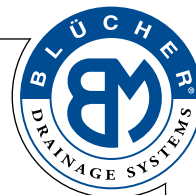


# Operating and maintenance instructions

BLÜCHER EuroPipe® stainless steel drainage pipework system



## Comprising:

BLÜCHER EuroPipe® Ø50, Ø75, Ø82, Ø110, Ø125, Ø160, Ø200 and Ø250 mm

- Drainage pipework system for buildings
- Below-ground drainage pipework system
- Sanitary discharge system for black and grey water (marine), equally suitable for vacuum and gravity systems
- Vacuum cleaning systems

## For the owner:

BLÜCHER EuroPipe® drainage pipework system in stainless steel AISI 316L or optionally AISI 304 has been installed. The drainage pipework system has been approved in accordance with international standards as to flow capacity and self-cleansing.

## Prior to starting use:

- Check that the installations toilets, hand wash basins, etc. have been connected correctly
- Check that access pipes have been plugged
- Check that water trap has been installed
- Check that the venting is correct

## Normal operation:

BLÜCHER EuroPipe® drainage pipework system is maintenance-free. Under normal circumstances the silver-matt smooth surface will not corrode in common bathrooms etc. However, in certain industrial applications it may be necessary to carry out some cleaning or maintenance.

## Technical data:

**Material:** Stainless steel grade AISI 316L or AISI 304. The standard sealing ring is in EPDM, and sealing rings in NBR and FPM are available as accessories.

**Dimensions:** Ø50, Ø75, Ø82, Ø110, Ø125, Ø160, Ø200 and Ø250 mm

**Joining:** Push-fit pipes and fittings have sockets with a factory-fitted sealing ring and a beveled spigot end.

**Product range:** Specification of the product range and technical information are available as catalogues.



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